LPKF - Unique RF/MW, Ceramic, LTCC and Flex Material Suppliers

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To: Steven F Nagle <sfnagle@mit.edu>

2 attachments (2 MB)

ProtoLaser H4, S4, U4 and R4 Application Comparison Details 2023.pdf; ProtoMat and ProtoLaser H4, S4, U4, R4 Substrate Capabilities Guide 2023.pdf;

Hi Steven,

Below I have included a list of contacts to source flex PCB Polyimide and PET/Mylar materials, various laminated RF/MW materials, Thin Film metallization, Direct Bond Copper (DBC) or Thick Film metallization on Alumina/fired ceramics, as well as fired or unfired LTCC and LTCC Carbon Tape materials for ProtoLaser operations.

- Nearly any laminated RF substrates from Rogers Corporation, Taconic, Panasonic and FR4 can be
 processed with the LPKF patented laser hatch & delamination feature on the ProtoLaser H4, S4, U4 and R4
 systems allowing rapid Cu/metal removal. Please see attached for application comparison details and
 general substrates guide.
- DuPont Pyralux TK, TFH and AG flex materials can also be processed with hatch & delamination and materials can be sourced through Insulectro. Datex Instruments also provides flex polyimide substrates that can be processed with the ProtoLaser S4, U4 and R4 models with hatch & delamination removal or by direct laser ablation with the ProtoLaser U4 or R4; ablation removal is dependent on the material and metallization thickness.
- Thin film Cu/Ni/Au fired ceramics (Al2O3, AlN) or green/unfired ceramics can be sourced through Rogers Curamik, Steller Industries, Compex Corp or DuPont - Microcircuit Materials which are all listed below. They each have contacts or a vendor which would apply thin film, thick film or DBC copper to their materials and may offer TiW, TaN, W/Ni, Wi/Ni/Au metallization, etc. Specific metallization and materials can be requested based on the customer needs.

Rogers Corporation:

Dale Doyle Rogers Corporation Application Development Manager | Advanced Electronics Solutions 100 S. Roosevelt Ave Chandler, AZ 85226 Mobile: 619-855-0999 Direct: (480) 982-1657 dale.doyle@rogerscorp.com https://www.rogerscorp.com

*Dayle may provide you with a local representative for materials purchases. Sample materials can also be requested by Universities through the following link: https://rogerscorp.secure.force.com/samples/samples_public

Advanced Connectivity Solutions (480) 961-1382 <u>http://www.rogerscorp.com/acs/contact/sales.aspx</u>

Taconic:

Larry Driscoll Technical Sales Manager - Western Region Taconic 136 Coonbrook Rd. Petersburgh, NY 12138 larryd@4taconic.com Mobile: (818) 451-0583 Toll free: (800) 833-1805 www.4taconic.com

Flex PCBs; Polyimide and PET/Mylar Material Suppliers:

DuPont Flex Materials Options

Various Polyimide Substrates can be purchased through Insulectro including DuPont Pyralux TK 125012R, 127512R, 1210012R or similar TK flex polyimide substrates for ProtoLaser S4, U4 and R4 processing with LPKF patented hatch & delamination removal. Direct ablation removal is also possible with the ProtoLaser U4 and R4 models on Pyralux AP, AC and AG materials down to 1 mil thickness with the R4:

Insulectro Material

Theresa Raissdana 949-587-3390 (Pacific Time) <u>TRaissdana@Insulectro.com</u> <u>www.insulectro.com</u> "PumaFast™" Inventory available on FR4, low loss high speed digital, RF and flex material options in stock Typically the minimum order for these is 20 pcs 18x24 or 24 sq.ft. for flex https://insulectro.com/products/pyralux-tk/

Jonathan A. Weldon RF Applications Engineer DuPont CPM 14 TW Alexander Drive RTP, NC 27709 Work: (919) 248-5088 Mobile: (505) 835-3693 Jonathan.andrew.weldon@dupont.com http://www.dupont.com/products-and-services/electronic-electrical-materials/flexible-rigidflex-circuitmaterials/brands/pyralux-flexible-circuit/products/pyralux-tk.html

Trey Adams Midwest and Northwest Region Manager Insulectro (630) 237-3002 WA tadams@insulectro.com http://www.insulectro.com

Datex Instruments, Inc.

Microclad[™] flex PCB (PI and PET) materials for processing on the ProtoLaser S4, U4 and R4 processing with LPKF patented hatch & delamination Cu removal. Direct ablation removal is also possible depending on the metal and substrate thickness with the ProtoLaser U4 and R4 models with adjustable laser power, travel speed, pulse frequency and repetitions.

Datex Instruments, Inc. Bud Asher President 15115 Ramona Blvd, Baldwin Park, CA 91706 (626) 960-4839 bud@datexusa.com http://www.datexusa.com/templates/flexcircuits.html

KREMPEL GMBH; AKAFLEX Polyimide

Krempel Group (Laser etching up to 9µm of Cu from flex KCL-9/25 material has proven possible with the ProtoLaser S, U3 and U4 models): Papierfabrikstrasse 4 D-71665 Vaihingen/Enz Germany Tel. (+49) 7042 915-0 Fax (+49) 7042 15985 e-mail: <u>info@krempel-group.com</u> <u>www.krempel-group.com</u> <u>http://www.krempel-group.com/englisch/home/products/base-materials/base-laminate-akaflex-for-flexibleprinted-circuits.html</u>

Lamart PET and Polyimide Materials (A-35N is used for RFID samples with the ProtoLaser S; 5um AI removal on 1 or 2 mil PET):

Lamart Corporation 16 Richmond Street Clifton, NJ 07015 Contact Phone: 973-772-6262 Fax: 973-772-3673 http://www.lamartcorp.com http://www.lamartcorp.com/index.php/browse-our-products

LTCC Ceramic Material Contacts:

(The LPKF ProtoLaser U4 can drill, cut and depth engrave fired or unfired LTCC as well as perform surface metal etching; ProtoLaser S4 can also remove surface metal and cut unfired LTCC but the U4 offers smaller feature capabilities, lower risk of micro fractures and greater control for depth of cut, rate of metal removal and an extremely low HAZ with gold surfaces)

DuPont Electronic Technologies 14 T.W. Alexander Drive Research Triangle Park, NC 27709 <u>http://www.dupont.com/products-and-services/electronic-electrical-materials/low-temperature-co-fireceramic-materials/brands/greentape-ceramic-circuit/products/green-tape-9k7-ltcc-material-system.html</u>

Thick Film Technologies, Inc. (LTCC material supplier and coating capabilities) Kirk Goldenberger (425) 347-0919 3101 111TH ST SW STE R Everett, WA 98204 <u>kirk@thickfilmtech.com</u> <u>http://www.thickfilmtech.com</u>

C12 Advanced Technologies, LLC (LTCC Carbon Tapes and Ink used for LTCC Microfluidic Channels) Luke Ferguson - (Create specialized LTCC materials and Carbon Tape or Carbon Pastes) (206) 795-8925 3101 111th Street SW, Unit R STE R Everett, WA 98204 info@c12materials.com C12 LTCC Carbon Tape material cuts very well on the ProtoLaser U3

Ceramic Suppliers for ProtoLaser Applications:

Rogers Corporation, Curamik Division (DBC and Thin Film Ceramics) Andreas Utz-Kistner Curamik Materials Engineer Rogers Corporation, Curamik Div. (214) 912-1008 3770 Arapaho Road Addison, TX 75001 Andreas.Utz-Kistner@rogerscorporation.com

Stellar Industries Ron Visser | President (Thick Cu on fired ceramics; multilayer ceramic application services) 50 Howe Avenue Millbury, MA 01527 (508) 865-1668 adrift@stellarind.com

www.stellarind.com | http://www.stellarind.com/products/ceramics/alumina.html

DuPont - Microcircuit Materials John Crumpton (919) 248-5314 14 T.W. Alexander Drive, P.O. Box 13999 Research Triangle Park, NC 27709 John.C.Crumpton@usa.dupont.com http://www.dupont.com/industries/electronics.html

Compex Corp - General Manager Andrew Gordon (Operates LPKF NIR ProtoLaser S for surface metal etching; provides laser etching services and they offer ceramic based substrates) (856) 335-2277 439 Commerce Lane West Berlin, NJ 08091 agordon@compexcorp.com http://www.compexcorp.com

LPKF offers galvanic copper plating with our Contact S4 system and conductive silver through-hole plating with our ProConduct through-hole plating option but we do not offer an electroless process for copper, nickel and gold growth on PCB materials.

Contact details for Uyemura and MacDermid are included below as they specialize in various electroless plating materials.

UYEMURA Corporate Headquarters: 3990 Concours, #425 Ontario, CA 91764 ph: (909) 466-5635 http://www.uyemura.com

MacDermid Electroless Nickel | Immersion Gold | MacDermid Enthone Products

I hope this information proves helpful and as always, feel free to call or email if I can answer any questions on a specific material or application.

Best regards,

Rory Grondin I *Sales Manager – Prototyping Systems Division* LPKF Laser & Electronics - North America 12555 SW Leveton Drive Tualatin, OR 97062

Direct: <u>+1 (503) 454-4210</u> | Mobile: <u>+1 (503) 341-3020</u> | Fax: <u>+1 (503) 682-7151</u> <u>rgrondin@lpkfusa.com</u> | <u>www.lpkfusa.com</u> GSA Contractor #GS-06F-0054S

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Mail - Steven F Nagle - Outlook

Watch the new LPKF <u>ARRALYZE</u> system push the envelope in cellomics and our latest rapid PCB direct laser etching option with the benchtop <u>ProtoLaser ST</u>.

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